

Date: Monday, 11/28/2005 9:24:01 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BRACKET ASSEMBLY
Job Number : 24976	
Estimate Number : 10970	
P.O. Number : N/A	Part Number : D3162043
This Issue : 11/28/2005 S.O. No. : N/A	Drawing Number : D3162 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : <i>See comment below</i>	Due Date : 12/5/2005
Checked & Approved By : <i>See comment below</i>	Qty: 8 Um: Each
Comment : Est Rev:A New Issue 05-11-24 JLM	1

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S063	6061-T6 .063 Sheet
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Comment: Qty.: 0.0263 sf(s)/Unit Total : 0.2100 sf(s)

6061-T6 .063 Sheet

(6061T6S063)

Batch: *M18556 ml**05/11/28*

2.0	SHEAR	SHEAR
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**Comment:** SHEAR

Cut Blanks as per Dwg D3162

1.950" X 1.200" Grain Along 2.100"

05/11/28 ml

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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*N/A***Comment:** HAAS CNC VERTICAL MACHINING #1

Machine as per Folio FA

& Dwg D3162

*Hand made**05/11/30 ml*

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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*N/A***Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

5.0	QC2	SECOND CHECK
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**Comment:** SECOND CHECK*05.11.30*

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6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

2-C'Sink as per Dwg D3162

ml 05/11/30

7.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3162

Hand made

ml 05/11/30

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 05/11/30

9.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

ml 05/11/30

10.0

QC3

~~INSPECT POWDER COAT/CHEMICAL CONVERSION~~



Comment: ~~INSPECT POWDER COAT/CHEMICAL CONVERSION~~

ml 05/11/30

11.0

MS21059L3

Nut Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total: ~~8.0000 Each(s)~~ (7)

Pick:

Qty	Part Number	Description	Batch
1	MS21059L3	Nut Plate	<i>m14602</i>

ml 05/11/30

12.0

MS20426AD34

RIVET



Comment: Qty.: 2.0000 Each(s)/Unit Total: ~~16.0000 Each(s)~~ (14)

Pick:

Qty	Part Number	Description	Batch
2	MS20426ad3-4	Rivet	<i>m15786</i>

ml 05/11/30

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Machine Or Operation:

Description :

13.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per Dwg D3162

ml 05/11/30

14.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 05/11/30

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: *CA-19*

ml 05/11/30

16.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

54C 05/12/01

DP 05/12/01

Job Completion

